



## Ver en Español

Audit Scope:

Operation: Cooling/Cold Storage CB Registration No. PA-PGFS-1237-2 **PrimusGFS** Final Report (Certified) PrimusGFS ID #82901 - Cert:5 Version 2.1 Audit Report Summary Audited by Primus Auditing Operations

Organization: American Cooling Inc.

Contact(s): Bill Lipham

Address: 121 Spreckles Blvd. Bldg.1

Location: Spreckels, California 93962, United States

**Phone:** 831–424–1282

Cooling/Cold Storage: American Cooling, Green Valley Farms

Contact: Bill Lipham

Location: 4650 Hwy 111 M. Brawley, California 92227, United States

Coastline Produce Shipper: **Operation Type:** Cooling/Cold Storage

40,000 sq.ft. third party Cooling &Cold Storage facility operating 4 months per year (usually late November thru Mid March) with 20 employees. Cooling equipment

includes 3 hydrovacuums, 1 hydro shower, 1 ice generator with auger system, 1 ice

injector, 1 ice storage building, 8 forced air coolers.

Date FSMS Started: 14 Jan 2016 12:00 Date FSMS Finished: 14 Jan 2016 13:00 14 Jan 2016 09:00 **Date Operation Started: Date Operation Finished:** 14 Jan 2016 13:00

Spinach, Romaine Lettuce, Broccoli, Celery, Cauliflower, Cilantro, Butterhead / Boston / Bibb Lettuce Fresh Cut, Product(s) Observed During Audit:

Romaine Hearts, Green Leaf Lettuce, Red Leaf Lettuce

Similar Product(s) Not Observed: Asparagus, Iceberg / Head Lettuce

**Product**(s) Applied for but Not Observed: None Specified

Kevin Cheesman (Primus Auditing Operations)

**Audit Percentage Score:** 

Score after acceptance of corrective actions: 97% Click here to see Corrective Action Activity

**GPS Coordinates:** Longitude: Latitude: 32° 39' 51" 114° 25' 18"

Certificate Link: View Certificate

Audit Scoring Summary	Pre-Corrective Action	Review	Post-Corrective Action Review		
Food Safety Management System Requirements	Score:	199	Score:	199	
	Possible Points:	199	Possible Points:	199	
	Percent Score:	100%	Percent Score:	100%	
Good Manufacturing Practices Requirements	Score:	850	Score:	857	
	Possible Points:	884	Possible Points:	884	
	Percent Score:	96%	Percent Score:	96%	
HACCP System Requirements	Score:	60	Score:	60	
	Possible Points:	60	Possible Points:	60	
	Percent Score:	100%	Percent Score:	100%	
Total:	Score:	1109	Score:	1116	
	Possible Points:	1143	Possible Points:	1143	
	Percent Score:	97%	Percent Score:	97%	

Non-Conformance Summary By Count	Pre-Corrective Action Non-Conformances	Post-Corrective Action Non-Conformances (NC's without completed CA's)
Food Safety Management System Requirements	0	0
Good Manufacturing Practices Requirements	6	5
HACCP System Requirements	0	0
Total:	6	5

## **Sections:**

Food Safety Management System Requirements Good Manufacturing Practices Requirements HACCP System Requirements

 Management System
 General GMP

 Control of Documents and Records
 Pest Control

Procedures and Corrective Actions
Internal and external inspections
Operational Practices

Rejection and release of product

Employee Practices

Supplier Control

Traceability and Recall

Food Defense

General Cleaning

Buildings and Grounds
Chemical Files

Pest Control Documentation
Operation Monitoring Records
Maintenance & Sanitation Files
Employee Documentation
Testing/Analyses Records

Temperature Controlled Storage & Distribution Logs

Allergen Control

Preliminary Steps

Development of the HACCP Plan

Execution of the HACCP plan on the Plant Floor

FSMS -	- Management System					
Question No.	Question Name	Given Answer	Given Score	Possible Score	Auditor Comments	File
1.01.01	Is there a Food Safety Manual or other documented food safety management system covering the scope of business included in this audit and procedures/instructions for all food safety processes?	Total Compliance	5	5	Yes. The GMP manual covers all aspects of the facility operation, and is maintained and updated by Bill Lipham, Director of Safety &Health.	
1.01.02	Is there a documented food safety policy detailing the company's commitment to food safety?	Total Compliance	5	5	Yes. The Good Agricultural & Manufacturer Food Safety, Food Defense Practice Policy dated 12–7–2015 and signed by Bill Lipham, Director of Safety & Health plus all other Food Safety team members. Policy is posted at the facility.	
1.01.03	Is there an organizational chart of all employees who have food safety related activities?	Total Compliance	3	3	Yes. The Organizational Chart dated 6–8–2015 includes alternates and food safety related job descriptions.	
1.01.04	Is there a food safety committee and are there logs of food safety meetings with topics covered and attendees?	Total Compliance	5	5	Yes. The 5 person food safety committee with quarterly meeting records that include topics and attendees. Most recent meeting records dated 8–18–2015 and 12–16–2015.	
1.01.05	Is there documented management verification of the entire food safety management system at least every 12 months?	Total Compliance	5	5	Yes. The annual management verification completed 11–1 thru 11–18–2015 by Bill Lipham.	
1.01.06	Is there a documented analysis detailing resources required to implement and improve the food safety management system processes with documented commitment from management to provide these resources?	Total Compliance	5	5	Yes. The Resource Analysis dated 3–18–2015, and management commitment statement included in the resource analysis and signed by Mike Azzoparti, owner.	

Question No.	Question Name	Given Answer	Given Score	Possible Score	Auditor Comments	Files
1.02.01	Is there a written document control procedure describing how documents will be maintained, updated and replaced?	Total Compliance	3		Yes. The Records Management/Retention Policy dated 3–14–2014. Bill Lipham is person in charge of maintaining, updating and dispersing correct documents.	
1.02.02	Are all records stored for a minimum period of 12 months or for at least the shelf life of product if greater than a year?	Total Compliance	5		Yes. All records stored at least two years as noted in the Records Management/Retention Policy.	
1.02.03	Are food safety related documents and records stored and handled in a secured manner?	Total Compliance	3		Yes. All documents and records stored securely in secure locked offices and password protected computers.	
1.02.04	Are the records maintained in an organized and retrievable manner?	Total Compliance	3	3	Yes. Records were easy to retrieve from binders and computers.	

FSMS -	- Procedures and Corrective Actions					
Question No.	Question Name	Given Answer	Given Score	Possible Score	Auditor Comments	Files
1.03.01	Are there documented instructions for the creation of Standard Operating Procedures?	Total Compliance	5	5	Yes. Included in the Document: Guide to Writing Standard Operating Procedures dated 5–18–2014.	
1.03.02	Are the written procedures available to relevant users and is a master copy maintained in a central file?	Total Compliance	5		Yes. All document master copies maintained in facility office, SOPs available to relevant users for hydrocoolers, etc.	I
1.03.03	Is there a corrective action procedure that describes the requirements for handling deficiencies affecting food safety and prevention of future occurrences?	Total Compliance	5	5	Yes. The SOP: NUOCA and Corrective Actions includes recording forms.	
1.03.04	Is there a daily incidents report, sometimes called a Notice(s) of Unusual Occurrence and Corrective Actions Log (NUOCA)?	Total Compliance	5	5	Yes. NUOCA and Corrective Actions log available in the GMP manual. No NUOCA log have been needed.	s

FSMS -	- Internal and external inspections					
Question	Question Name	Given	Given	Possible	Auditor Comments Fi	iles
No.		Answer	Score	Score		
1.04.01	Is there documented program for internal audits to be performed	Total	3	3	Yes. SOP: Internal Audit Checklists used for	
	at the operations, covering all processes impacting food safety and	Compliance			Daily, Weekly, Seasonal audits.	
	the related documents and records?					
1.04.02	Are there written procedures for handling regulatory inspections?	Total	3	3	Yes. Document: Guidelines for Handling	
		Compliance			Regulatory &Independent Inspections dated	
					5-3-2014.	
1.04.03	Are there records of regulatory inspections and/or contracted	Total	5	5	Yes. Previous third party (PrimusGFS) audit	
	inspections, company responses and corrective actions, if any?	Compliance			dated 1-14-2015 with corrective actions where	
					needed. Auditee states that no regulatory	
					inspections have occurred this season.	
1.04.04	Are there documented calibration procedures for measuring and	Total	10	10	Yes. SOP: Calibrations includes procedures	
	monitoring devices used in the operations that are related to the	Compliance			for hand held ORP meters (weekly logs), pulp	
	safety of the product?	_			and cooler thermometers (daily).	

FSMS -	- Rejection and release of product				
Question No.	Question Name	Given Answer	Given Score	Possible Score	Auditor Comments Fil
1.05.01	Is there a written procedure for handling on hold or rejected products?	Total Compliance	5	5	Yes. SOP: Product On–Hold or Returned , Non–Conformance Products includes computer holds of products and On–Hold tags.
1.05.02	Are there records of the handling of on hold or rejected products kept on file?	N/A	0	0	N/A Auditee states that no on-hold or rejected products have occurred.
1.05.03	Is there a documented product release procedure available?	Total Compliance	5	5	Yes. Product release procedures included in the SOP: Product On–Hold or Returned, Non–Conformance Products.
1.05.04	Are there records of product releases kept on file?	N/A	0	0	N/A Auditee states that no on-hold or rejected products have occurred.
1.05.05	Is there a documented system for dealing with customer and buyer food safety complaints/feedback along with records and company responses, including corrective actions?	Total Compliance	10	10	Yes. Third party facility, customer complaint policies are used.

Question	Question Name	Given	Given	Possible	Auditor Comments	Files
No.		Answer	Score	Score		
1.06.01	Are there current written food safety related specifications for all raw products, ingredients, materials and services purchased?	Total Compliance	5	5	Yes. Written specifications for materials and services are included in the document: Food Safety Supplier Management completed for each supplier.	
1.06.02	Is there a written procedure detailing how suppliers are evaluated, approved and monitored?	Total Compliance	5	5	Yes. Included in the document: Food Safety Supplier Management.	
1.06.03	Is there a list of approved suppliers?	Total Compliance	5	5	Yes. Approved suppliers include: Pest Control Chemicals, Trash Service, Forklifts, Third Party Food Safety Audits, Laboratories, Processing Aids (chlorine, salt, etc.), Portable Toilets, etc.	
1.06.04	Does the organization have documented evidence to ensure that all products, ingredients or materials and services suppliers comply with the approval requirements and that they are being monitored as defined in the procedure?	Total Compliance	15	15	Yes. Letters of guarantee, accreditation, etc. were available for all approved suppliers.	
1.06.05	If the organization is outsourcing any processes that may affect food safety, are there control procedures over such processes?	Total Compliance	15	15	Yes. All outsourced processes including are monitored with approved supplier program.	
1.06.06	If tests and/or analysis within scope to food safety are performed by external laboratories, are they licensed/accredited (e.g. ISO 17025 or equivalent, National Regulations, State Department, etc.)?	Total Compliance	5	5	Yes. Pathogen tests (water, ice, swabs) contracted to: Primus Labs, Santa Maria, CA, Certificate# 3572.01, valid until 3–31–2016,	

FSMS -	– Traceability and Recall					
Question No.	Question Name	Given Answer	Given Score	Possible Score	Auditor Comments	Files
1.07.01	Is there is a document that indicates how the company product tracking system works, thereby enabling trace back and trace forward to occur in the event of a potential recall issue?	Total Compliance	10		Yes. Third party facility, auditee uses the customer's product tracking systems. All products are pallet tagged when received with tracking information.	
1.07.02	Does the organization have a documented recall program including procedures, recall team roles and contact details, external contact listings and explanation of different recall classes?	Total Compliance	15	15	Yes. Document: Recall Plan includes all required elements including recall team.	
1.07.03	Is testing of recall procedures (including trace back) performed and documented at least every six months? Can the company identify where affected product was sent?	Total Compliance	10		Yes. Mock recall completed on 1–11–2016 for class III recall for 7565 cartons of lettuce with all required elements. All product tracked in 1 hour, 5 minutes. Facility only operates 4 months per year.	

FSMS -	- Food Defense					
Question	Question Name	Given	Given	Possible	Auditor Comments	Files
No.		Answer	Score	Score		
1.08.01	Does the company have a documented food defense policy based on	Total	5	5	Yes. Food Defense &Safety Policy is based	
	the risks associated with the operation?	Compliance			on the facility risks.	
1.08.02	Is there a current list of emergency contact phone numbers for	Total	3	3	Yes. The Emergency Contact list dated	
	management, law enforcement and appropriate regulatory	Compliance			11-30-2015 is posted at facility.	
	agencies?					
1.08.03	Are visitors to the company operations required to adhere to food	Total	3	3	Yes. All visitors are required to sign a	
	defense policies?	Compliance			statement to follow food safety and food	
					security guidelines.	

GMP –	General GMP					
Question No.	Question Name	Given Answer	Given Score	Possible Score	Auditor Comments	Files
2.16.01	Is there a designated person responsible for the food safety program?	Total Compliance	10	10	Yes. Bill Lipham, Director of Safety &Health, Carlos Campos, Facility Manager, and Cruz Jauregui, Operations Manager are persons responsible for the food safety program.	
2.16.02	Are all chemicals (pesticides, sanitizers, detergents, lubricants, etc.) stored securely, safely and are they labeled correctly?	Total Compliance	15	15	Yes. All chemicals observed were stored securely and labeled correctly.	
2.16.03	Are "food grade" and "non-food grade" chemicals used, handled and stored in a controlled manner?	Total Compliance	10	10	Yes. Food grade chemicals stored separately from non-food grade chemicals.	
2.16.04	Are signs supporting GMP's posted appropriately?	Total Compliance	10	10	Yes. GMP signs posted appropriately.	
2.16.05	Are the necessary food defense controls implemented in the operation?	Total Compliance	10	10	Yes. Facility has controlled access through visitors policy. Facility has security fencing. Secure chemical control, etc.	

	- Pest Control					
Question	Question Name	Given	Given	Possible	Auditor Comments	Files
No.		Answer	Score	Score		
2.17.01	Are products or ingredients free of	Total	15	15	Yes. No issues observed.	
	insects/rodents/birds/reptiles/mammals or any evidence of them? ANY DOWN SCORE IN THIS QUESTION RESULTS IN AUTOMATIC FAILURE OF THE AUDIT.	Compliance				
2.17.02	Are packaging supplies free of	N/A	0	0	N/A No packaging materials stored on-site.	
	insects/rodents/birds/reptiles/mammals or any evidence of them? ANY DOWN SCORE IN THIS QUESTION RESULTS IN AUTOMATIC FAILURE OF THE AUDIT.				Third party cooling &cold storage facility.	
2.17.03	Are plant and storage areas free of	Total	15	15	Yes. No issues observed.	
	insects/rodents/birds/reptiles/mammals or any evidence of them?	Compliance				
2.17.04	Is the area outside the facility free of evidence of pest activity?	Total	10	10	Yes. No issues observed.	
		Compliance				
2.17.05	Does the operation have a pest control program? ANY DOWN	Total	15	15	Yes. Pest control contracted to Terminix	
	SCORE IN THIS QUESTION RESULTS IN AUTOMATIC FAILURE OF THE AUDIT.	Compliance			Pest Control, Yuma, AZ.	
2.17.06	Are pest control devices located away from exposed food products?	Total	10	10	Yes. Rodent bait stations are used outside	
	Poisonous rodent bait traps are not used within the facility?	Compliance			the facility and non-toxic live traps used inside the facility. No ELTs used.	e
2.17.07	Are pest control devices maintained in a clean and intact condition and marked as monitored (or bar code scanned) on a regular basis?	Total Compliance	5	5	Yes. All pest control devices were clean, intact, and interior service records.	
2.17.08	Are interior and exterior building perimeter pest control devices adequate in number and location?	Total Compliance	5	5	Yes. Adequate pest control devices in number and location.	
2.17.09	Are all pest control devices identified by a number or other code	Total	5	5	Yes. All devices were numbered with	
	(e.g. barcode) ?	Compliance			locator signs posted.	
2.17.10	Are all pest control devices properly installed and secured?	Total	5	5	Yes. All pest control devices were installed	
	- • •	Compliance			correctly, bait stations were secured.	

GMP –	Storage Areas &Packaging Materials				
Question No.	Question Name	Given Answer	Given Score	Possible Score	Auditor Comments I
2.18.01	Are ingredients (including ice), products, and packaging stored to	Total	15	15	Yes. No issues observed. Ice stored in
2.10.01	Are ingredients (including ice), products, and packaging stored to prevent cross contamination (this includes iced product pallets stored above pallets of product without adequate protection as well any allergen cross contamination issues)?	Compliance	13	13	separate building. No allergen products stored or handled at facility.
2.18.02	Is the storage area completely enclosed?	Total Compliance	10	10	Yes. All storage areas (Ice, products, etc.) are completely enclosed.
2.18.03	Is the facilities use restricted to the storage of food products?	Total Compliance	5	5	Yes. Only food products were observed stored in the facility.
2.18.04	Are rejected or on hold materials clearly identified and separated from other materials?	N/A	0	0	N/A No rejected or on-hold materials observed.
2.18.05	Are raw products, work in progress, ingredients (including ice), finished goods and food contact packaging within accepted tolerances for spoilage or adulteration? ANY DOWN SCORE IN THIS QUESTION RESULTS IN AUTOMATIC FAILURE OF THE AUDIT.	Total Compliance	15	15	Yes. No issues observed.
2.18.06	Are all storage areas clean, especially the racking structures, lights, ceilings, floor areas by the walls and other hard to reach areas?	Total Compliance	10	10	Yes. All storage area appeared clean.
2.18.07	Are materials (commodities, packaging, ingredients, processing aids, work in progress, etc.) properly marked with rotation codes (receipt dates, manufacture dates, etc)?	Total Compliance	5	5	Yes. All products observed were marked with pallet tracking tags. Processing aids have manufacture dates.
2.18.08	Are materials (commodities, packaging, ingredients, processing aids, work in progress, etc.) rotated using FIFO policy?	N/A	0	0	N/A Third party cooling &cold storage facility. Customer has control over product in/out.
2.18.09	Are storage areas at the appropriate temperatures for the specific products being stored?	Total Compliance	10	10	Yes. Cold storage rooms are 34–36 degrees F.

GMP -	Operational Practices					
Question No.	*	Given Answer	Given Score	Possible Score	Auditor Comments	Files
2.19.01	Does the process flow, facility layout, employee control, utensil control, internal vehicle use, etc. ensure that finished (processed) products are not contaminated by raw (unprocessed) products?	N/A	0	0	N/A Third party cooling &cold storage facility only , no packing or processing activities.	
2.19.02	Are all exposed materials (product, packaging etc.) protected from overhead contamination (e.g. ladders, motors, condensation, lubricants, walkways, loose panels, degrading insulation, etc.)?	Major Deficiency	5		Older cold storage rooms have sprayed foam insulation on interior walls that is decaying and is soft and flaky. No other issues observed.	
2.19.03	Are packing and/or processing areas completely enclosed?	N/A	0	0	N/A Third party cooling &cold storage facility only , no packing or processing activities.	
2.19.04	Are production areas clean and well maintained; especially lights, floor areas by the wall and equipment, and other hard to reach areas?	N/A	0	0	N/A Third party cooling &cold storage facility only , no packing or processing activities.	
2.19.05	Is all re-work/re-packaging handled correctly?	N/A	0	0	N/A Third party cooling &cold storage facility only , no packing or processing	

2.19.06	Are raw ingredients examined before use?	N/A	0	0	activities.  N/A Third party cooling &cold storage facility only , no packing or processing activities.
2.19.07	Are finished products coded (carton and unit packaging) for the	N/A	0	0	N/A Third party cooling &cold storage
	day of production and displaying information to enable proper storage and use of the product within the food supply chain?				facility only, no packing or processing activities.
2.19.08	Are foreign material control methods (e.g. metal detectors, metal	N/A	0	0	N/A Third party cooling &cold storage
	traps, visual inspection, etc.) in place? Are these systems regularly				facility only, no packing or processing
	tested (where relevant) to ensure proper operation?				activities.
2.19.09	Does the facility have the appropriate test strips, test kits or test	Total	10	10	Yes. Hand held ORP meters are used to test
	probes for verifying the concentrations of anti-microbial chemicals	-			the chlorine concentration in the
	(product washing water, terminal sanitizers, dip stations, etc) being				hydrovacuums/hydrocoolers water. ORP meters
2.19.10	used and are they in operational condition?  Are hand washing stations adequate in number, appropriate in	Total	15	15	appeared to be in operating condition.  Yes. Adequate number of hand wash stations
2.17.10	location, in working order, have warm water and adequately	Compliance	13	13	(4 Women's, 3 Men's) in restrooms. All hand
	stocked (e.g. disposable towels, soap, etc.)?				wash stations had warm water, paper towels and unscented soap.
2.19.11	Are toilet facilities adequate in number and location and are they	Total	15	15	Yes. Adequate number of toilets (8 Women's
	adequately stocked (e.g. toilet paper, disposable towels, soap, etc.)?	Compliance			and 4 Men's) in restrooms. All restrooms were
					adequately stocked.
2.19.12	Are secondary hand sanitation stations e.g. hand dip, gel or spray	Total	3	3	Yes. Alcohol gel type secondary hand
	stations adequate in number and location? Are the stations maintained properly?	Compliance			sanitizer stations in facility.
2.19.13	Are foot dip stations adequate in number and location? Are the stations maintained properly?	N/A	0	0	N/A Foot dips not used or required.
2.19.14	Are single services containers used for their intended purpose only so that potential cross contamination is prevented?	N/A	0	0	N/A No single service containers used. Third party cooling &cold storage facility only, no
	-				packing or processing activities.
2.19.15	Are re-usable containers clearly designated for the specific	Total	5	5	Yes. All trash cans marked with designated
	purpose (trash, raw product, finished product, re-work, ice, etc.)	Compliance			use.
2 10 17	such that cross contamination is prevented?	T-4-1	2	2	V The annual CDD and
2.19.16	Are food safety measuring devices working properly?	Total Compliance	3	3	Yes. Thermometers and ORP meters appeared to be operating properly.

GMP –	Employee Practices					
Question	Question Name	Given	Given	Possible	Auditor Comments	Files
No.		Answer	Score	Score		
2.20.01	Are employees washing and sanitizing their hands before starting work each day, after using the restroom, after breaks and whenever hands may be contaminated?	N/A	0	0	N/A Start of work day not observed.	
2.20.02	Are employees fingernails clean, short and free of nail polish?	Total Compliance	5	5	Yes. No issues observed.	
2.20.03	Is there no sign of any employees with boils, sores, open wounds or exhibiting signs of foodborne illness working in direct and indirect food contact?	Total Compliance	10	10	Yes. No issues observed.	
2.20.04	Are employees wearing effective hair restraints?	N/A	0		N/A Hairnets not used or required. Third party cooling &cold storage facility only, no packing or processing activities.	
2.20.05	Is jewelry confined to a plain wedding band?	Total Compliance	3	3	Yes. No issues observed.	
2.20.06	Are all employees wearing outer garments suitable for the operation (e.g. smocks, aprons, sleeves, non–latex gloves)?	N/A	0		N/A Protective outer garments not used or required. Third party cooling &cold storage facility only, no packing or processing activities.	
2.20.07	Do employees remove protective outer garments e.g. smocks, aprons, sleeves and gloves when on break and before using the toilets and when going home at the end of their shift?	N/A	0	0	N/A See 2.20.06	
2.20.08	Is there a designated area for employees to leave protective outer garments e.g. smocks, aprons, sleeves and gloves when on break and before using the toilets?	N/A	0	0	N/A See 2.20.06	
2.20.09	Employees personal items are not being stored in the production and material storage areas?	Total Compliance	5	5	Yes. No issues observed.	
2.20.10	Is smoking, eating, chewing and drinking confined to designated areas?	Total Compliance	10	10	Yes. Designated area for each activity.	
2.20.11	Are all items removed from shirt or blouse top pockets?	Total Compliance	3	3	Yes. No issues observed.	
2.20.12	Is there a first aid $kit(s)$ readily available in the facility and adequately stocked?	Total Compliance	5	5	Yes. First aid kits located in several facility areas and include blue detectable bandages.	

Question	Question Name	Given	Given	Possible	Auditor Comments Fi	les
No.		Answer	Score	Score		
2.21.01	Are food contact equipment surfaces free of flaking paint,	Minor	10	15	Minor rust observed on interior of ice bunker	
	corrosion, rust and other unhygienic materials (e.g. tape, string,	Deficiency			steel support structures. No other issues	
	cardboard, etc.)?				observed.	
2.21.02	Are non-food contact equipment surfaces free of flaking paint,	Total	10	10	Yes. All non-food contact surfaces appeared	
	corrosion, rust and other unhygienic materials (e.g. tape, string,	Compliance			free from unhygienic materials.	
	cardboard, etc.)?					
2.21.03	Does equipment design and condition (e.g. smooth surfaces, smooth	Total	15	15	Yes. All equipment appeared to be easy to	
	weld seams, non-toxic materials, no wood) facilitate effective	Compliance			clean and maintain.	
	cleaning and maintenance?					
2.21.04	Are thermometers (independent of thermostat probes) present in	Total	5	5	Yes.	
	all coolers and freezers?	Compliance				
2.21.05	Are all thermometers non-glass and non-mercury?	Total	10	10	Yes. Plastic, mercury-free thermometers.	
	·	Compliance				

GMP –	Equipment Cleaning					
Question	Question Name	Given	Given	Possible	Auditor Comments	Files
No.		Answer	Score	Score		
2.22.01	Are food contact equipment surfaces clean?	Total	15	15	Yes. No issues observed.	
		Compliance				
2.22.02	Are non-food contact equipment surfaces clean?	Total	10	10	Yes. No issues observed.	
		Compliance				
2.22.03	Are items (barrels, bins, etc.) that are used to hold or store product	N/A	0	0	N/A Third party cooling &cold storage	
	clean?				facility only, no packing or processing	
					activities.	
2.22.04	During cleaning are foods and packaging protected from contamination?	N/A	0	0	N/A Cleaning activities not observed.	
2.22.05	Are cooling units including coils in coolers and freezers clean and	Total	5	5	Yes. All cooling units appeared clean.	
	free of aged, dirty ice?	Compliance				
2.22.06	Are all fan guards dust-free and the ceiling in front of the fans free	Total	5	5	Yes. All fans appeared clean.	
	of excessive black deposits?	Compliance				
2.22.07	Is stored equipment that is not used on a daily basis stored in a	N/A	0	0	N/A No stored equipment observed.	
	clean condition with food-contact surfaces protected and/or are					
	they retained on cleaning schedules in some manner, even though					
	they are not in use?					
2.22.08	Are all utensils, hoses, and other items not being used stored clean	Total	10	10	Yes. Hoses and other items observed were	
	and in a manner to prevent contamination?	Compliance			stored on wall racks or in cabinets.	
2.22.09	Are maintenance tools that are used in the production and storage	N/A	0	0	N/A Maintenance tools not observed (audite	e
	areas of the facility clean, sanitary and corrosion free?				states that all maintenance is contracted).	
2.22.10	Are excess lubricants and grease removed from the equipment?	Total	5	5	Yes. No issues observed.	
		Compliance				

GMP -	- General Cleaning					
Question	Question Name	Given	Given	Possible	Auditor Comments	Files
No.		Answer	Score	Score		
2.23.01	Are spills cleaned up immediately?	N/A	0	0	N/A Spills not observed.	
2.23.02	Are waste and garbage frequently removed from packing and	Total	5	5	Yes. No issues observed.	
	storage areas?	Compliance				
2.23.03	Do floor drains flow in a manner that prevents contamination (e.g.	Total	5	5	Yes. Floor drains in cold storage room flows	
	from high to low risk areas, from high risk directly to drain	Compliance			to outside the facility. All drains appeared to be	
	system), are they covered, appear clean, free from odors and well maintained?				clean and free from issues.	
2.23.04	Do high level areas including overhead pipes, ducts, fans, etc.	Total	10	10	Yes. No issues observed.	
	appear clean?	Compliance				
2.23.05	Are plastic strip curtains maintained in a good condition, kept	Total	5	5	Yes. Plastic strip curtains appeared clean and	
	clean and mounted so that the tips are not touching the floor?	Compliance			in good condition.	
2.23.06	Is safety equipment for the sanitation crew adequate, in good	Total	3	3	Yes. PPE stored in cabinets appeared in good	l
	condition and stored to prevent cross contamination to raw	Compliance			condition.	
	products, work in progress, ingredients, finished goods or packaging?					
2.23.07	Is cleaning equipment available and stored properly?	Total	5	5	Yes. Cleaning equipment observed was	
		Compliance			stored properly and separated by color code.	
2.23.08	Is cleaning equipment identified in order to prevent potential cross	Total	10	10	Yes. Cleaning equipment is color coded for	
	contamination issues e.g. production, maintenance, outside, restroom equipment?	Compliance			designated area of use. Color legends posted.	
2.23.09	Are all items used for sanitation appropriate for their designated	Total	5	5	Yes. No issues observed.	
	purpose? (no steel wool, metal bristles, etc.)	Compliance				
2.23.10	Are toilet facilities and hand-wash stations clean?	Total	15	15	Yes. Restrooms and hand wash stations	
		Compliance			appeared clean.	
2.23.11	Are employee break facilities clean, including microwaves and	Total	5	5	Yes. Employee break room was clean, no	
	refrigerators? No rotting or out of date foodstuffs?	Compliance			issues observed.	
2.23.12	Is the maintenance shop organized – i.e. equipment and spares stored in a neat and tidy fashion?	N/A	0	0	N/A No maintenance shop observed.	
2.23.13	Are internal transport vehicles (e.g. forklifts, bobcats, pallet jacks,	Total	5	5	Yes. All forklifts run on electricity.	
	trolleys, floor cleaners, etc.), clean, do not emit toxic fumes and	Compliance				

2.24.21 Is the on-site laboratory (where appropriate) completely enclosed

and separated from production and storage areas?

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GMP -	- Chemical Files					
Question	Question Name	Given	Given	Possible	Auditor Comments	Files
No.		Answer	Score	Score		
2.25.01	Are copies of all Materials Safety Data Sheets (detergents, sanitizers, pesticides, etc.) on file and fully accessible at all times	Total Compliance	5	5	Yes. In-house MSDS available in binder with an index. Pest control chemical MSDS	
	with clear indexes?	Сотришес			stored in contractor binder.	
2.25.02	Are there copies of specimen labels for chemicals used, where the	Total	5	5	Yes. Pest control chemical specimen labels	
	full label is not immediately accessible e.g. rodent chemicals, product sanitizers?	Compliance			stored in contractor binder. In-house chemicals observed had full labels attached or full labels were immediately available.	3
2.25.03	Is there a chemical inventory and/or usage log?	Total Compliance	3	3	Yes. Monthly chemical inventory maintained.	
2.25.04	Are there specific Standard Operating Procedures (SOPs) for the changing and testing of water and ice systems e.g. washing flumes, hydrovacuums, hydrocoolers, ice making machines, ice injectors, etc?	Total Compliance	10		Yes. SOP #2: Operation for ORP Levels in the Ice Injector, Hydrocoolers, and Tube Operations & Accuracy of the ORP Meter includes testing of chlorine levels (650–850mV) used in water and ice systems. Water changing parameters are included in the SSOP#2: Cleaning & Sanitizing Vacuum Tubes	

N/A

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N/A No on-site laboratory.

GMP –	Pest Control Documentation					
Question	Question Name	Given	Given	Possible	Auditor Comments	Files
No.		Answer	Score	Score		
2.26.01	Is there a documented pest control program, including a copy of the	Total	15	15	Yes. Facility pest control contracted to:	
	contract with the extermination company (if used), Pest Control Operator license(s) (if baits are used) and insurance documents?	Compliance			Terminix Pest Control, El Centro, CA. Service is twice per month. CA Structural Pest Control Registration PR 3362. Current insurance and contract available.	
2.26.02	Is there a schematic drawing of the plant showing numbered locations of all traps and bait stations, both inside and outside the plant?	Total Compliance	10	10	Yes. Pest control device schematic map tested as accurate.	
	Are service reports created for pest control checks detailing inspection records, application records, and corrective actions of issues noted (in-house and/or contract)?	Total Compliance	10	10	Yes. Detailed pest control service records from Terminix Pest Control include activity reports, chemicals used, and chemical EPA#s.	

GMP -	- Operation Monitoring Records				
Question No.	Question Name	Given Answer	Given Score	Possible Score	Auditor Comments Files
2.27.01	Does the facility have incoming goods (raw products, ingredients and packing materials) inspection data?	N/A	0	0	N/A Third party cooling &cold storage facility only, no selling of products.
2.27.02	Are there inspection logs on incoming trailers for rodents and insects, cleanliness, holes and temperature control?	Total Compliance	10	10	Yes. Enclosed truck/trailer inspections documented on the: Unloading Checklist. Auditee states that 90% of all products arrive on open bed trucks/trailers, 10% of products (Mexico origin) arrive in enclosed trucks/trailers.
2.27.03	Are there records for the necessary process monitoring activities (e.g. pH, water temperature, metal detection, labeling, heating processes, etc.) showing the monitoring frequencies, results and where necessary the corrective actions?	N/A	0	0	N/A No processes that require monitoring.
2.27.04	Are there records (with corrective actions) that show anti-microbial (e.g. free chlorine, ORP, peracetic acid) strength testing of wash water and ice solutions prior to start up and throughout the production runs?	Total Compliance	10	10	Yes. Chlorine concentration in the hydrovacuum water is tested with a hand held ORP meter prior to each load, and recorded on the: Operator's Daily Log. ORP meter range is: 650–850mV. Ice injector chlorine levels are checked hourly when in use, same log is used.
2.27.05	Are there records (with corrective actions) that show anti-microbial strength testing of hand/foot/tool dip stations? Are there stock check and replenishment records for gel and spray stations?	N/A	0	0	N/A Hand/Foot/Tool dips not used or required.
2.27.06	Is there a tool accountability program for knives and similar cutting hand tools used in the production area?	N/A	0	0	N/A Hand tools not used.
2.27.07	Is there a daily pre-operation inspection log?	Total Compliance	5	5	Yes. The daily pre-operation inspection completed at the beginning of the day and includes all facility areas and equipment, and that all personnel meet the GMP requirements.
2.27.08	Has a documented risk assessment been performed to ensure that any food safety hazards relevant to facility location and adjacent land use are identified and controlled?	Total Compliance	10	10	Yes. Facility risk assessment dated 11–14–2015 includes facility location and adjacent property operations.
2.27.09	Is there a current certificate of inspection for backflow prevention assemblies on water lines into the facility?	Total Compliance	3	3	Yes. Facility water supply line has back flow device inspection certificate dated 6–4–2015 by Mike Ginnis, certified tester# AWNA 6725.
2.27.10	Is there documented evidence of the internal audits performed to the audited operations, detailing findings and corrective actions?	Total Compliance	10	10	Yes. GMP self audit completed annually (facility only operates 4 months per year) using the PrimusGFS audit checklist. Most recent self audit completed 11–1 thru 11–18–2015.

GMP –	Maintenance &Sanitation Files					
Question No.	Question Name	Given Answer	Given Score	Possible Score	Auditor Comments	Files
2.28.01	Does the facility have a preventative maintenance program and a documented schedule?	Total Compliance	10	10	Yes. The Preventative Maintenance Policy includes a PM schedule for hydrovacuums, forklifts, refrigeration, ice injectors, etc. Auditee states that maintenance is contracted or completed in–house.	r
2.28.02	Is there a log of maintenance work or repairs ordered and is it signed off on work completed?	Total Compliance	10	10	Yes. All contracted maintenance work is documented on contractor receipts. In-house maintenance documented on Work Orders.	
2.28.03	Are there logs showing that equipment is cleaned and sanitized after maintenance work has been completed?	Total Compliance	5	5	Yes. All post maintenance cleanings/sanitizing is documented on the	

					Orders.
2.28.04	Is there a written cleaning schedule (Master Sanitation Schedule)	Total	10	10	Yes. The Master Sanitation Schedule
	that shows what and where is to be cleaned and how often?	Compliance			includes all facility areas and equipment.
2.28.05	Are there written cleaning procedures (Sanitation Standard	Total	10	10	Yes. SSOPs# 1 thru 11 include all facility
	Operating Procedures) for the facility and all equipment?	Compliance			areas and equipment.
2.28.06	Are sanitation logs on file that show what cleaning was done, when	Total	5	5	Yes. All sanitation logs include the employee
	and who carried out the cleaning?	Compliance			who completed task, and review from supervisor.
2.28.07	Are there documented procedures and completion records for	Total	5	5	Yes. CIP cleaning procedures and logs for
	clean—in—place (CIP) activities, where applicable (e.g. cleaning re—circulating water systems such as washing flumes, ice injectors, hydrocoolers, ice makers, etc.)?	Compliance			the hydrovacuums and ice injectors.
2.28.08	Is there a routine program and written procedure to validate sanitation effectiveness using ATP bioluminescence?	Total Compliance	5	5	Yes. SOP: ATP includes testing frequency and surfaces. ATP tests are done once per month on 5 food contact surfaces. Auditee uses the Hygiena System SURE II.
2.28.09	Is there a log indicating that floor drains are cleaned on a regular	Total	5	5	Yes. Daily floor drain cleaning logs.
	basis (minimum daily in wet and fresh-cut production areas)?	Compliance			
2.28.10	Are there records showing cooling units are serviced and cleaned at	t Total	10	10	Yes. All refrigeration equipment is cleaned
	least every 12 months or more frequently as required?	Compliance			and serviced by contractor: Air-Tech.
2.28.11	Is there a documented glass management policy and procedure	Total	5	5	Yes. SOP# 10: Glass, Brittle Plastic &Wood
	(including company glass policy, glass breakage procedure and where necessary glass register)?	Compliance			Control includes a breakage procedure. A glass register was not available and is scored in 2.24.02.

Cleaning Logs (note repairs made) or the Work

GMP -	- Employee Documentation					
Question No.	Question Name	Given Answer	Given Score	Possible Score	Auditor Comments	Files
2.29.01	Are there records of new employee food safety (GMP) orientation training (with topics covered and attendees) and are new employees required to sign the company's food safety hygiene and health policy?	Total Compliance	10		Yes. Employee GMP training dated 11–17–2015. Individual employee signed statements (that they agree to follow the company's personal hygiene and health policies) were called the Statements to Comply.	
2.29.02	Are there logs of ongoing employee food safety education training with topics covered and attendees?	Total Compliance	10		Yes. Ongoing employee food safety education training records are completed twice per season (facility only operates 4 months per year). Most recent training dated 12–9–2015.	
2.29.03	Is there a documented training program with training logs for the sanitation employees including best practices and chemical use details?	Total Compliance	5	5	Yes. Sanitation training records dated 12–10–2015 for 3 employees. Tube operator training dated 12–10–2015 for 2 employees.	
2.29.04	Are there written procedures in place that require food handlers to report any cuts or grazes and/or if they are suffering any illnesses that might be a contamination risk to the products being produced? (In the US, auditors can check procedure/policy but not actual records).	Total Compliance	3	3	Yes. Included in the SOP: Food Handling Do's &Dont's.	
2.29.05	Are there written sickness reporting and return to work procedures?	Total Compliance	3	3	Yes. Included in the SOP: Food Handling Do's &Dont's.	
2.29.06	Is there an employee non-compliance/disciplinary action procedure? (verbal confirmation accepted).	Total Compliance	3	3	Yes. Verbal confirmation.	
2.29.07	Are visitors and contractors required to sign a log stating that they will comply with the operation's personal hygiene and health policies?	Non-Compliance	0		No. Visitors log does not require signing a statement agreeing to follow the personal and health policies.	

GMP –	Testing/Analyses Records					
Question No.	Question Name	Given Answer	Given Score	Possible Score	Auditor Comments	Files
2.30.01	Are there records of routine equipment microbiological testing?  Are there records of routine environmental microbiological testing?	Total Compliance	5	5	Yes. Monthly swab tests for TC and E.coli on food contact surfaces on the ice injector, ice bunker, hydrovacuums, etc. contracted to Primus Labs, Santa Maria, CA. Most recent tests dated 12–4–2015 and 12–28–2015.  Yes. Monthly swab tests for Listeria on	
2.03.02	The mere records of rounde currionnellar interocological testing.	Compliance	3		non-food contact surfaces including cold storage room walls, floor drains, etc. are contracted to Primus Labs, Santa Maria, CA. Most recent tests dated 12–4–2015 and 12–18–2015.	
2.30.03	Are there routine microbiological tests on water used in the facility (sampled from within the facility)?	Total Compliance	10	10	Yes. Quarterly facility water microbiological testing for TC and E.coli contracted to Primus Labs, Santa Maria, CA. Most recent tests dated 12–8–2015 and 1–5–2016.	
2.30.04	Are there routine microbiological tests on ice used in the facility (either produced in-house or purchased)?	Total Compliance	5	5	Yes. Quarterly facility ice microbiological testing for TC and E.coli contracted to Primus	

GMP -	<b>Temperature Controlled Storage &amp; Distribution Logs</b>					
Question	Question Name	Given	Given	Possible	Auditor Comments Fi	les
No.		Answer	Score	Score		
2.31.01	Are there records of final product temperature checks for	Total	10	10	Yes. Final product temperatures are recorded	
	temperature sensitive product?	Compliance			per specific customer request using pulp	
					thermometers.	
2.31.02	Are there temperature logs for the packing room (if refrigerated)?	N/A	0	0	N/A Cooling &cold storage only, no packing	
					activities.	
2.31.03	Are there temperature logs for storage rooms?	Total	5	5	Yes. Cold storage room temperatures	
		Compliance			recorded daily on the: Temperature Log.	
2.31.04	Are there records of shipping truck temperature checks, indicating	Total	5	5	Yes. Shipping truck temperatures are	
	that the truck was pre-cooled prior to loading?	Compliance			recorded on the: Pick Ticket.	
2.31.05	Are there sanitary condition logs for shipping trucks (cleanliness,	Total	10	10	Yes. Shipping truck sanitary conditions are	
	trailer condition, odor, etc.)?	Compliance			recorded on the: Pick Ticket.	

GMP -	· Allergen Control					
Question No.	Question Name	Given Answer	Given Score	Possible Score	Auditor Comments	Files
2.32.01	There are no allergen risks handled or stored within production and storage areas?	Yes	0	0	Yes. Auditee states that no allergen risks are stored or handled at facility. No issues observed.	
2.32.02	Has a documented allergen management plan been developed?	N/A	0	0	N/A See 2.23.01	
2.32.03	Are there adequate storage controls (separation, identification etc.)	N/A	0	0	N/A See 2.23.01	
	that ensure that allergens are not contaminating other materials?					
2.32.04	Is there a dedicated production line or adequate clean down and	N/A	0	0	N/A See 2.23.01	
	production procedures that prevent allergen cross contamination?					
2.32.05	Are utensils and work in progress storage containers identified in	N/A	0	0	N/A See 2.23.01	
	order to prevent allergen cross contamination?					
2.32.06	Does re-work handling take into account the issues associated with	N/A	0	0	N/A See 2.23.01	
	allergen containing products?					
2.32.07	Are employees trained with respect to allergen risks and the facility	N/A	0	0	N/A See 2.23.01	
	allergen cross contamination controls (including hand washing					
	between production runs) and are there records of this allergen					
	training?				37/4 5	
2.32.08	Are all products manufactured on site, labeled correctly with respect	N/A	0	0	N/A See 2.23.01	
	to allergens?					

HACC	P – Preliminary Steps					
Question	Question Name	Given	Given	Possible	Auditor Comments	Files
No.		Answer	Score	Score		
3.01.01	Is there a team responsible for the HACCP program at the	Total	10	10	Yes. A 4 person HACCP team with Bill	
	operation, with a leader assigned and if applicable, for the	Compliance			Lipham as team coordinator.	
	development, implementation and on-going maintenance of the					
	HACCP system?					
3.01.02	Is there documented evidence that the HACCP team members have		10	10	Yes. Bill Lipham has formal HACCP	
	being trained on HACCP principles?	Compliance			training, other team member training dated	
					3–11–2015.	
3.01.03	Does a product description exist for the products produced?	Total	10	10	Yes. Consumer based product descriptions	
		Compliance			available for all commodities handled at	
					facility.	
3.01.04	Has the process(es) been flow charted in sufficient detail to	Total	15	15	Yes. Process flow chart dated 11–11–2015	
	1 1 01 0	Compliance			includes Receiving, Cooling Activities, Cold	
	steps and has the flow chart(s) been verified?				Storage, Shipping.	

HACC	P – Development of the HACCP Plan					
Question No.	Question Name	Given Answer	Given Score	Possible Score	Auditor Comments	Files
3.02.01	Has a documented hazard analysis for the process been conducted, showing the various types of hazard, their Likelihood of occurrence and their associated severity? ANY DOWN SCORE IN THIS QUESTION RESULTS IN AUTOMATIC FAILURE OF THE AUDIT.	Total Compliance	15		Yes. Hazard analysis dated 11–11–2015, includes all steps in the process flow chart and includes hazards, severity, and likelyhood to occur, etc.	
3.02.02	Have all CCPs been identified? If answer is YES, continue with next question. If answer is NO, the rest of "Module 3 HACCP" is not applicable. If the auditor detects that one or more CCP's have been omitted, then the auditor should score down under 3.02.01. If the auditor thinks that CCP's have been added that should be omitted then the auditor should note the issue under 3.02.03.	No	0	0	No. Hazard analysis does not identify any CCPs. All hazards identified can be controlled through the pre–requisite programs.	
3.02.03	Have CCP decisions been made with documented justification and where CCPs are noted have they been developed to control the	N/A	0	0		

	hazards identified in the hazard analysis step?			
3.02.04	Have CCP critical control limits been established with the support of relevant sources of information or by validation documentation?	N/A	0	0
3.02.05	Have monitoring requirements and frequencies been determined for the CCPs?	N/A	0	0
3.02.06	Have specific responsibilities been assigned for the monitoring, recording and corrective action management of each CCP?	N/A	0	0
3.02.07	Have standard operating procedures (SOPs) been created for the monitoring process of the CCPs, which would include how to carry	N/A	0	0
3.02.08	out the monitoring activities?.  Have Corrective Action procedures for the CCPs been established,	N/A	0	0
	including a detailed action plan for operators to follow if the limits are not met and plans to adjust the process back into control?			
3.02.09	Have recording templates (recording forms) been developed for monitoring the CCPs?	N/A	0	0
3.02.10	Have verification plans and schedules been developed for each CCP?	N/A	0	0
3.02.11	Are changes in the process, equipment, ingredients etc., causing timely reviews of HACCP systems, including hazard analysis, CCP	N/A	0	0
3.02.12	decisions, CCP records and staff training?  Is there evidence recorded for HACCP training to all plant employees, including training for CCP operators?	N/A	0	0

HACC	P – Execution of the HACCP plan on the Plant Floor					
Question No.	Question Name	Given Answer	Given Score	Possible Score	Auditor Comments	Files
3.03.01	Are all of the documents noted in the HACCP plan in place for real time monitoring of the CCPs?	N/A	0	0		
3.03.02	Are the CCP monitoring activities and frequencies in compliance with the plan?	N/A	0	0		
3.03.03	Do CCP operators understand basic HACCP principles and their role in monitoring CCPs? (Interview operators to verify).	N/A	0	0		
3.03.04	Are CCP monitoring records signed off (or initialed) by the operator(s) who are carrying out and recording the CCP check?	N/A	0	0		
3.03.05	Are corrective actions detailed in writing when the failure of a CCP occurs?	N/A	0	0		
3.03.06	Are the CCP records reviewed and signed off daily by the quality control supervisor and/or management?	N/A	0	0		
3.03.07	Is any other CCP verification performed (apart from daily record verification) according to the HACCP Plan?	N/A	0	0		